Some challenges in modelling reliability of battery packs

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## Outline

Problem description

Reliability modelling

Questions



## Problem description: aim

### Batteries

- compact way of storing energy
- extremely fast response times
- large scale production readily available
- expensive

### Novel applications for batteries

- automotive (already in use, large expansion expected)
- grid-scale (experimental stage)

### cost-effective design and maintenance of huge battery packs?

# Problem description: designs Notation

- $c_i$  = capacity of cell i
- c = system capacity

### Naive design

- all batteries in series
- only capacity of worst battery is available to all batteries

$$c = n \min_{i=1}^{n} c_i$$

- stupendously bad for large n
- requires substantially over-designed system
- enormous wastage of capacity, obviously bad use of material



(1)

Problem description: designs

#### Power electronic design

- designed at Oxford by Dan Rogers [1]
- surrounds cells by clever power electronics which aims to extract their full capacity

$$c = \sum_{i=1}^{n} c_i \tag{2}$$

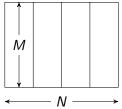
- electronics is expensive and can fail
- possibly not effective to use electronics for each individual cell



## Problem description: designs

Flexible design

 organise batteries into N modules each containing M individual cells in series



surround modules by power electronics

$$c = \sum_{i=1}^N M \min_{j=1}^M c_{ij}$$

- ▶ what is a good balance of N and M?
- how should the batteries be arranged?



(3)



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# Reliability modelling: single cell Simple model

$$C_{ij}(t) = [c_{ij}(0) - D_{ij}t]E_{ij}(t)$$
(4)

- c<sub>ij</sub>(0) initial capacity, known
- D<sub>ij</sub> degradation rate, unknown
- $E_{ij}(t)$  random jump from 1 to 0, unknown (E for explosion)

#### Notes

- not physics based
- average trend in time rather than detail in time
- assumes uniform load cycling
- for simplicity we set  $E_{ij}(t) = 1$  for the time being
- we might measure  $C_{ij}(t)$  at certain points in time



# Reliability modelling: full system Full system model

$$C(t) = \sum_{i=1}^{N} M \min_{j=1}^{M} C_{ij}(t) = \sum_{i=1}^{N} M \min_{j=1}^{M} (c_{ij}(0) - D_{ij}t)$$
(5)

Reliability criterion

$$\underline{P}(\mathcal{C}(\tau) \ge \gamma) \ge \alpha \tag{6}$$

system must have capacity of at least  $\gamma$  at end of life time  $\tau$  with a guaranteed lower probability of at least  $\alpha$ 

- Iower probability: we may not know all distributions
- ▶ may assume *D<sub>ij</sub>* are i.i.d. (tenuous?)
- $\blacktriangleright$  choice of  $\tau$  ,  $\gamma,$  and  $\alpha$  depends on application
- analytical expression for probability if all c<sub>ij</sub>(0)'s are identical



Reliability modelling: decision problem

find cheapest *N*, *M*, and arrangement of cells subject to our reliability criterion

arrangement of cells = huge combinatorial problem!

• because of min expression per module,  $C(\tau)$  will be largest when

$$C_{i1}(\tau) \simeq C_{i2}(\tau) \simeq \cdots \simeq C_{iM}(\tau)$$
 (7)

► c<sub>ij</sub>(0) identical does not guarantee C<sub>ij</sub>(τ) identical especially if D<sub>ij</sub> has large variability



## Reliability modelling: interval analysis

- ▶ assume  $D_{ij} \leq d$ , nothing else
- $\underline{P}(\mathcal{C}(\tau) \geq \gamma)$  is either 0 or 1

$$C(\tau) \ge \gamma$$

$$\iff \sum_{i=1}^{N} M \min_{j=1}^{M} (c_{ij}(0) - D_{ij}\tau) \ge \gamma$$
(8)
(9)

$$\iff \sum_{i=1}^{N} M \min_{j=1}^{M} (c_{ij}(0) - d\tau) \ge \gamma$$
(10)

$$\iff \sum_{i=1}^{N} M \min_{j=1}^{M} c_{ij}(0) \ge \gamma + MNd\tau$$
(11)

simple deterministic analysis



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### Questions

- ▶ we may have data on degradation rate, so more general model for D<sub>ij</sub>
- typical distribution of  $c_{ij}(0)$  in production?
- $\blacktriangleright~\tau$  typically many factors larger than standard testing time
- theoretical question: can we evaluate

$$\overline{P}\left(\sum_{i=1}^{n}\min_{j=1}^{m}[x_{ij}+Y_{ij}]\right)$$
(12)

where  $x_{ij}$  is known and  $Y_{ij}$  are i.i.d. according to some imprecise probability model (say, independent natural extension)?



# Thank you!



## Selected Publications I

 E. Chatzinikolaou and D. J. Rogers.
 Cell soc balancing using a cascaded full-bridge multilevel converter in battery energy storage systems. *IEEE Transactions on Industrial Electronics*, 63(9):5394–5402, September 2016. doi:10.1109/TIE.2016.2565463.

